

PHOSPHATE REMOVAL FROM AQUEOUS SOLUTIONS USING MXENE MATERIAL

Gabrijela Ljubek, Iva Vujeva

University of Zagreb Faculty of Mining, Geology and Petroleum Engineering,
Pierottijeva 6, Zagreb, Croatia

✉ gabrijela.ljubek@rgn.unizg.hr

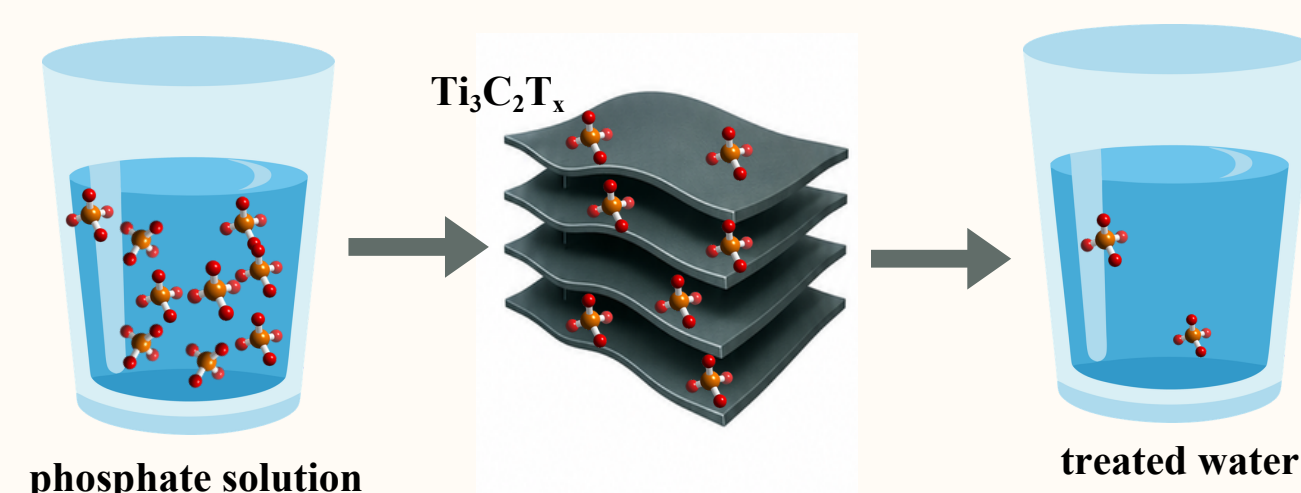
21 Ružičkini dani
DANAS ZNANOST – SUTRA INDUSTRIJA
9. – 11. rujna 2026. • Vukovar • Hrvatska

Introduction

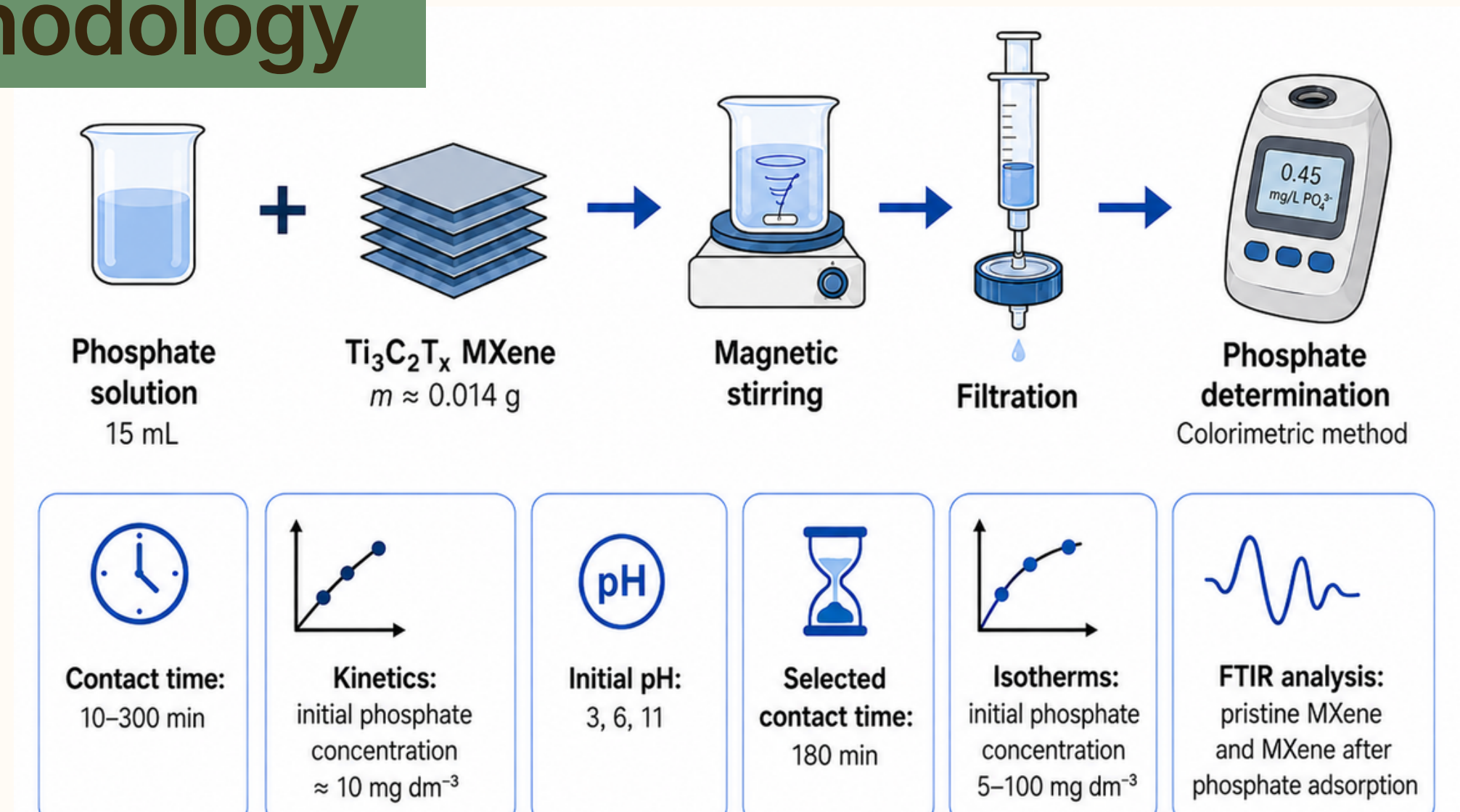
MXenes are two-dimensional transition-metal carbides, nitrides and carbonitrides with a layered structure, hydrophilicity and tunable surface chemistry. $\text{Ti}_3\text{C}_2\text{T}_x$ is one of the most extensively studied MXenes, contains surface terminations such as $-\text{O}$, $-\text{OH}$ and $-\text{F}$ that may participate in interactions with dissolved ions. Phosphate enrichment in aquatic systems contributes to eutrophication and water quality deterioration, creating a need for efficient phosphate removal technologies.



The aim of this work was to evaluate the potential of commercial multilayer $\text{Ti}_3\text{C}_2\text{T}_x$ MXene for phosphate removal from aqueous solutions.



Methodology



Results and discussion

Effect of contact time

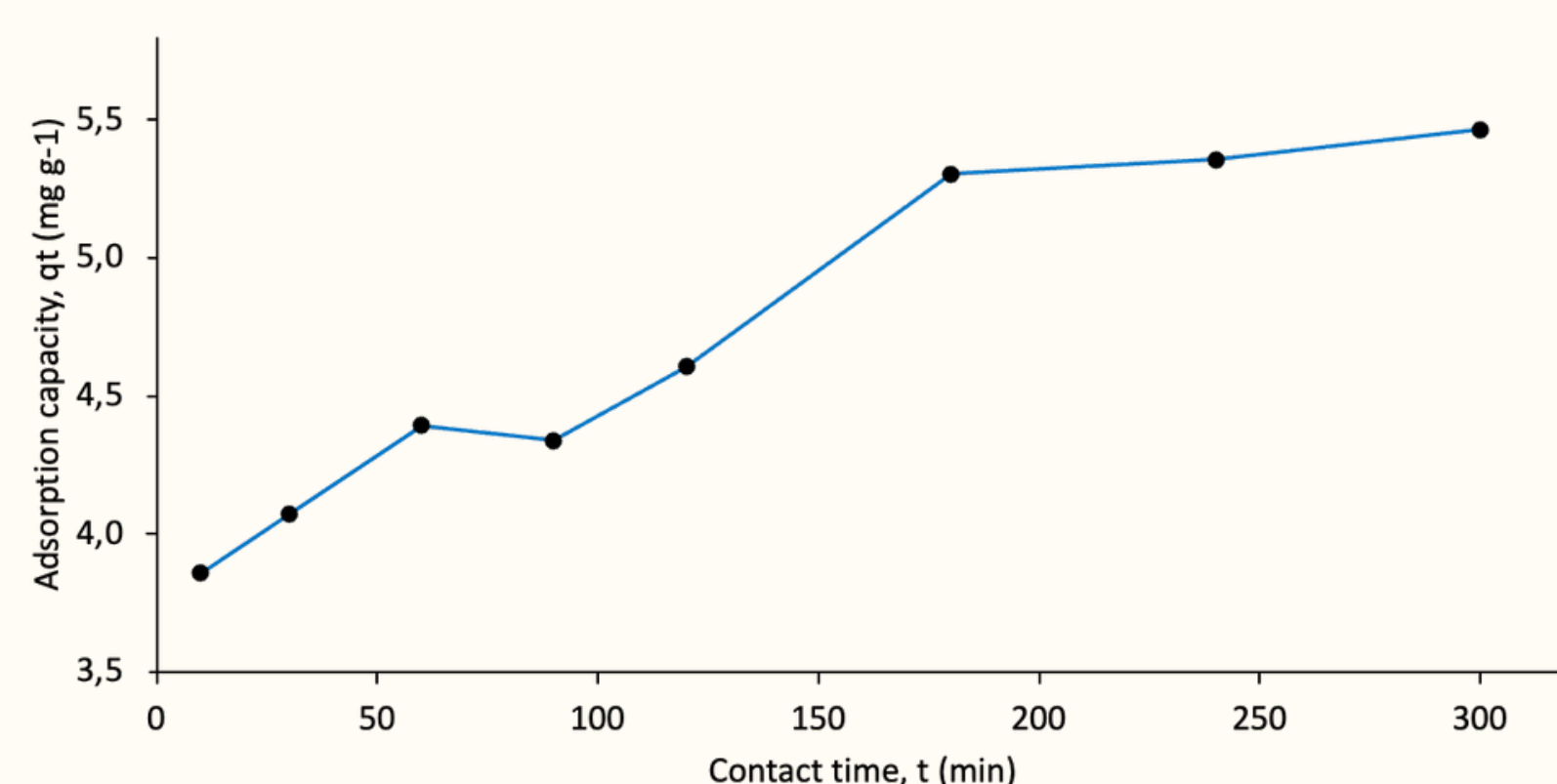


Figure 1. Effect of contact time on phosphate adsorption onto $\text{Ti}_3\text{C}_2\text{T}_x$ MXene.

Phosphate uptake was rapid during the first 60 min and increased only slightly after 180 min. Adsorption capacity reached 5.30 mg g^{-1} at 180 min and 5.46 mg g^{-1} at 300 min.

→ **180 min was selected as the practical contact time**

Adsorption kinetics

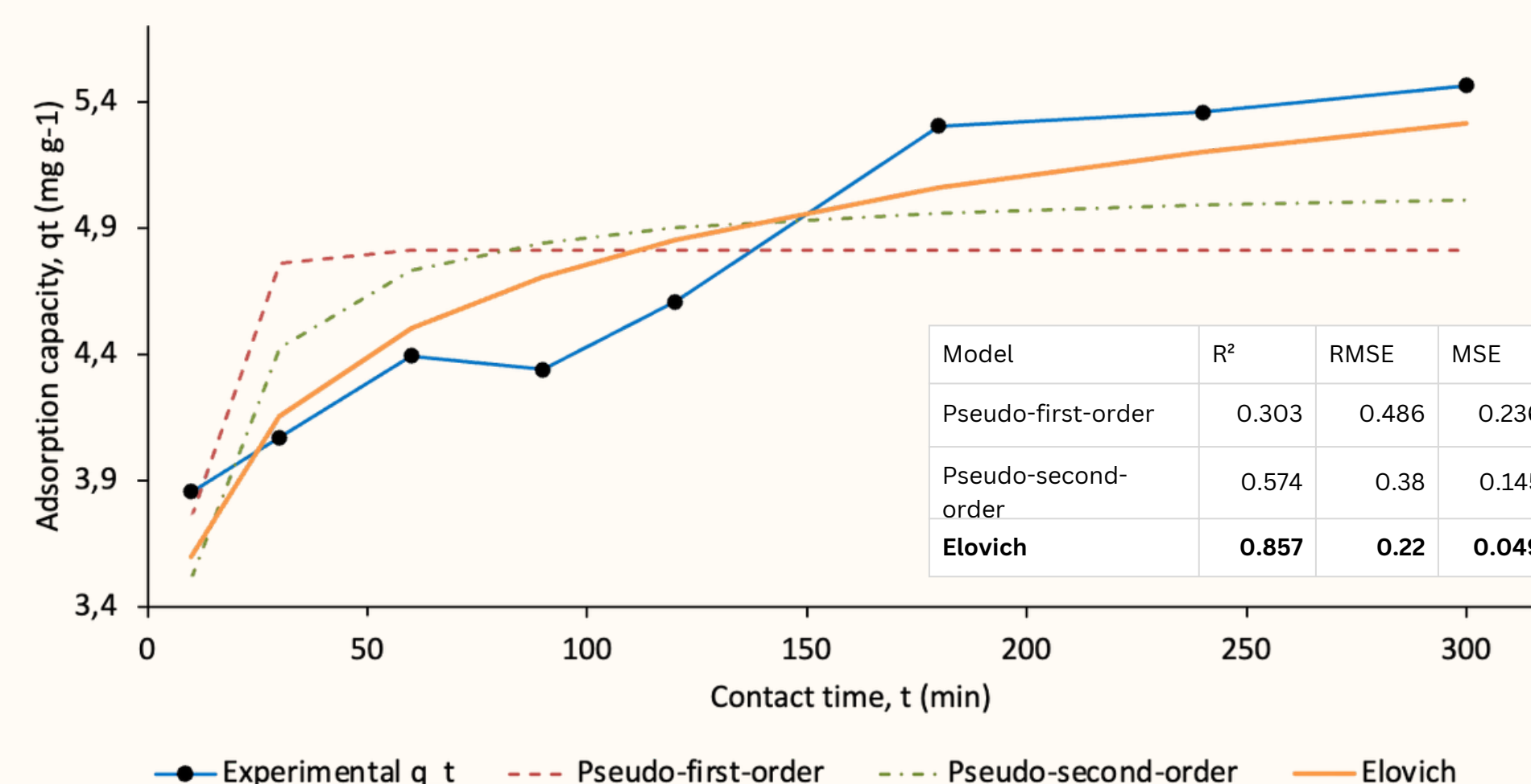


Figure 2. Kinetic modelling of phosphate adsorption onto $\text{Ti}_3\text{C}_2\text{T}_x$ MXene.

Among the tested models, the Elovich model showed the best fit ($R^2=0.857$; $\text{RMSE} = 0.220$), following the gradual slowdown of phosphate uptake.

→ **Elovich best described the adsorption kinetics**

Effect of pH

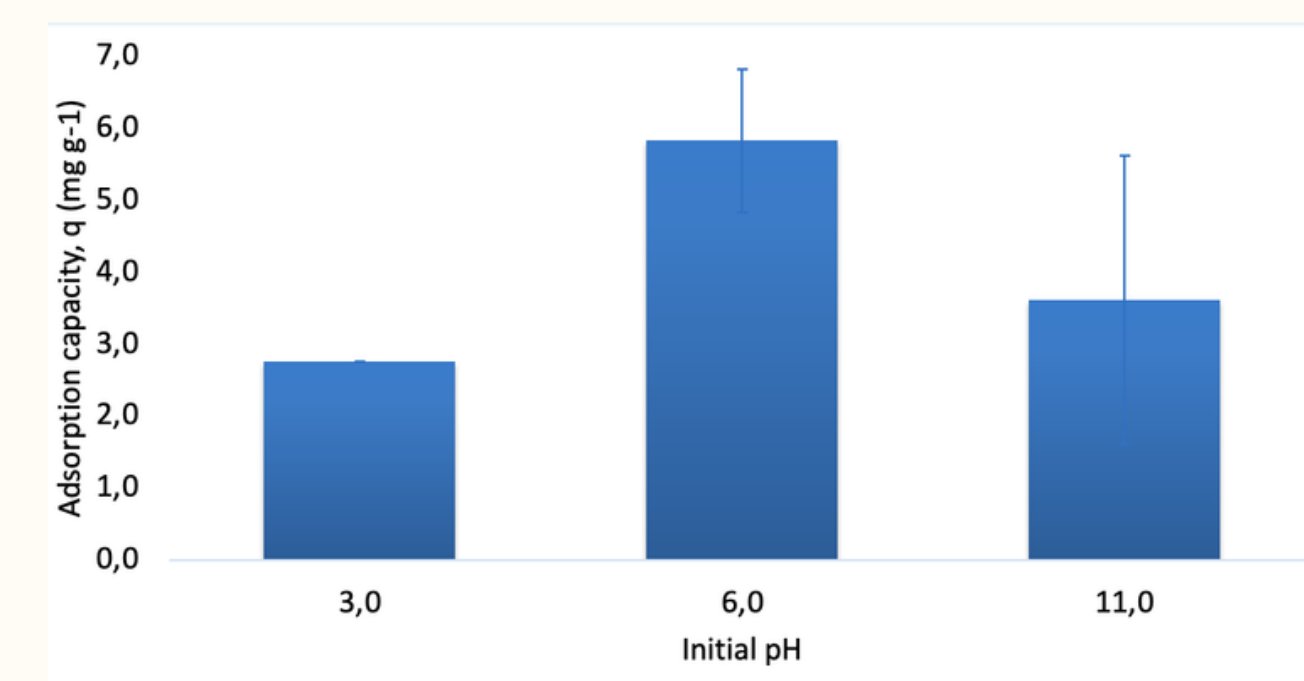


Figure 3. Effect of initial pH on phosphate adsorption capacity of $\text{Ti}_3\text{C}_2\text{T}_x$ MXene.

Phosphate adsorption was highest at pH 6, reaching 5.83 mg g^{-1} and 54% removal. Lower adsorption was observed at pH 3 and 11.

→ **pH 6 was the most favorable tested condition**

Effect of Initial Phosphate Concentration and Isotherms

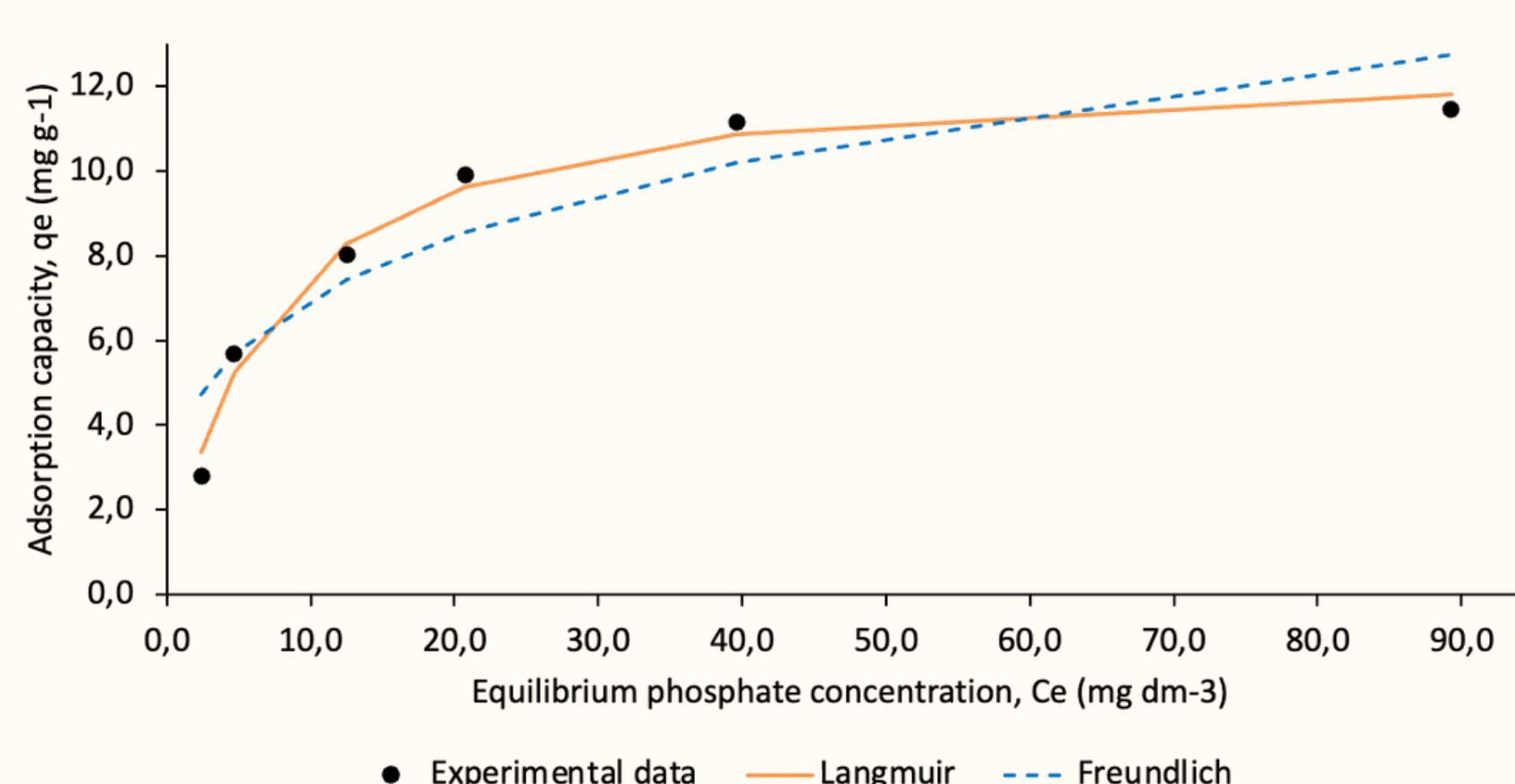


Figure 4. Experimental adsorption isotherm data fitted with Langmuir and Freundlich models for phosphate adsorption onto $\text{Ti}_3\text{C}_2\text{T}_x$ MXene.

Adsorption capacity increased from 2.81 mg g^{-1} to 11.55 mg g^{-1} as the initial phosphate concentration increased from 5 to 100 mg dm^{-3} .

Freundlich		Langmuir	
R^2	0.853	R^2	0.985
RMSE	1.193	RMSE	0.379
MSE	1.424	MSE	0.144

The Langmuir model showed a better fit to the experimental data than the Freundlich model ($R^2=0.985$) with an estimated q_{max} of 12.69 mg g^{-1} .

→ **Langmuir best described the adsorption isotherm**

FTIR analysis

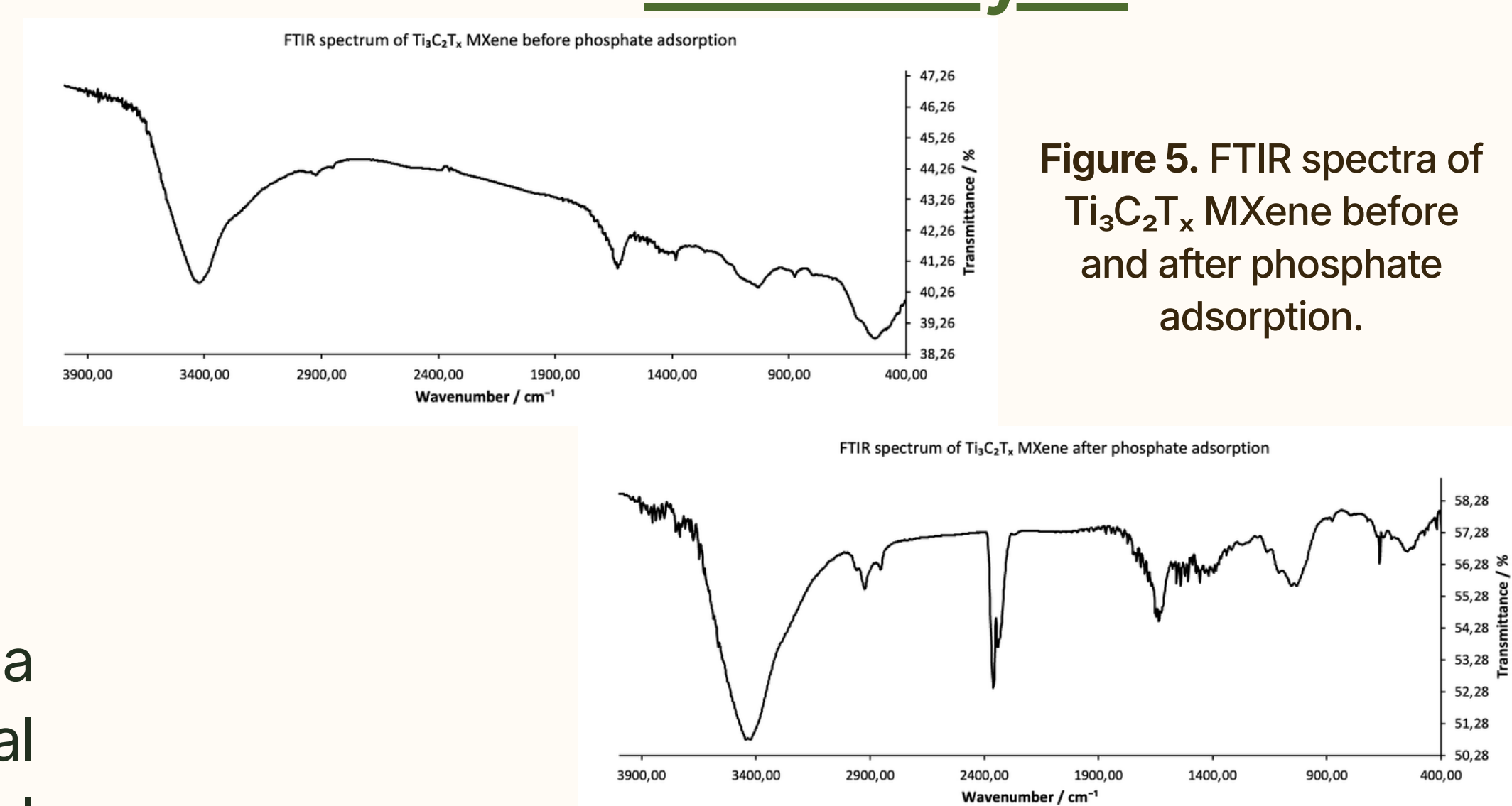


Figure 5. FTIR spectra of $\text{Ti}_3\text{C}_2\text{T}_x$ MXene before and after phosphate adsorption.

After phosphate adsorption, spectral changes were observed around 3400 , 1100 – 1000 and $\sim 550 \text{ cm}^{-1}$, corresponding to O-H , P-O/C-F and Ti-O vibration regions.

FTIR changes are consistent with interactions between phosphate species and $\text{Ti}_3\text{C}_2\text{T}_x$ surface groups.